

Other accessories for orbital welding

ORBIPURGE forming set

Complete with Teflon gas hose and rapid-action couplings.
The ORBIPURGE forming set for tube internal diameters 12 - 110 mm (0.472" - 4.331") includes all accessories for fast and efficient internal forming during orbital welding.

Forming plugs for larger diameters are separately available.

- Suitable for all common materials
- The various stoppers match the internal diameter of the tube exactly and therefore from a continuous sealing
- The complete set is supplied in a durable plastic carrying case
- The scope of delivery includes 2 forming plugs in each size, a Teflon gas hose, and a set of rapid-action couplings
- Particularly suitable where there are very high demands for purity in the forming atmosphere and is an ideal addition to our residual oxygen meter ORBmax (see page 83)
- The included rapid-action couplings allow a simple connection and separation of the gas hose

Inert gas outlets for ORBIPURGE forming plugs:

Suitable for all ORBIPURGE forming plugs.



ORBIPURGE forming set



Inert gas outlets



Earth cable



Hose package extensions

ARTICLE	CODE	KG
ORBIPURGE forming set	881 000 001	3.150
Inert gas outlet for ORBIPURGE 3/8"	881 020 014	0.030
Inert gas outlet for ORBIPURGE M5	881 020 015	0.005
Forming plugs, set for ID 114 - 130 mm (4.488" - 5.118"), 3/8"	881 050 030	0.020
Forming plugs, set for ID 121 - 142 mm (4.764" - 5.591"), 3/8"	881 050 031	0.020
Forming plugs, set for ID 148 - 162 mm (5.827" - 6.378"), 3/8"	881 050 032	0.020

Earth cable

For use in combination with an orbital welding power supply of the ORBIMAT series.

ARTICLE	LENGTH [M]	LENGTH [FT]	CODE	KG
Earth cable for ORBIMAT 165/180/300 welding power supplies	5.0	16.4	811 050 005	2.400
Earth cable for ORBIMAT 300 CA AVC/OSC welding power supplies	5.0	16.4	812 050 046	2.850

Hose package extensions

Suitable for all Orbitalum orbital weld heads, with the exception of the ORBIWELD TP AVC/OSC heads.

Other lengths on request.

ARTICLE	LENGTH [M]	LENGTH [FT]	CODE	KG
Hose package extension 5 m (16 ft)	5	16	871 050 011	7.600
Hose package extension 10 m (32 ft)	10	32	871 050 012	14.600
Hose package extension 15 m (49 ft)	15	49	871 050 013	22.000
Hose package extension 20 m (64 ft)	20	64	871 050 016	28.700

OTHER ACCESSORIES FOR ORBITAL WELDING