

# Tube Branch Forming

## Manual Forming of Hygienic Tube Branches

### BP Set 1 Branch Forming Kit

Branch forming kits reduce the need for expensive tube fittings by enabling hygienic outlets to be formed manually.

#### Features:

- Ball Sizes 1", 1-1/2", 2", 2-1/2", 3" & 4"
- Case hardened steel construction for longevity.
- Standard tube sizes.
- Supplied in a rugged plastic case with foam inlays.
- Made in Australia.
- The balls are slightly oversize so as to compensate for contraction.
- Available with standard or coarse acme thread.

#### Advantages:

- Ideal for retro fitting projects and piping modifications.
- Eliminates expensive unequal tees and reducers.
- Quick simple and effective
- A must for every stainless fabricator
- Suitable for stainless tanks and other vessels to form hygienic outlets etc.
- Standard Flaring Balls pull exact tube size in 1.6mm wall thickness tube.



Item No.	Description
BPSet1	Branch Forming Kit 1-4"
BPSet1+S	Branch Forming Kit 1-4" Inc Saddles

### The Simple 5 Step Process

- Centre punch centre point, and mark elliptical circle using guide. (included in kit)
- Drill Hole.
- Cut out with carbide burr or wheel, to X+Y dimensions, according to chart
- Pass flaring ball up the tube and fit saddle, threaded rod and thrust plate.
- Simply screw the handle, pulling ball toward you.....and your done

