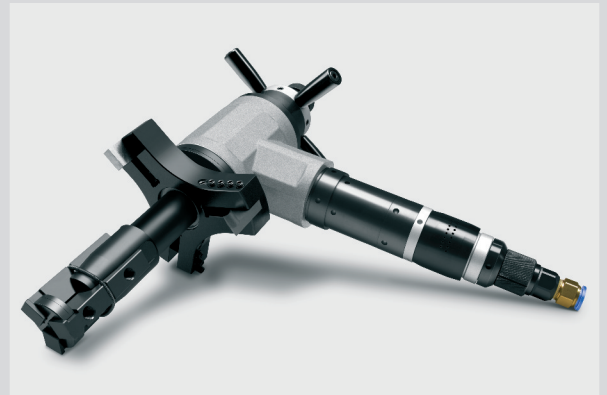


Beveling Machines

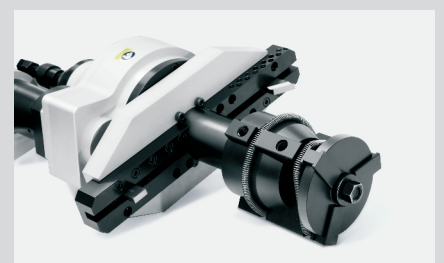
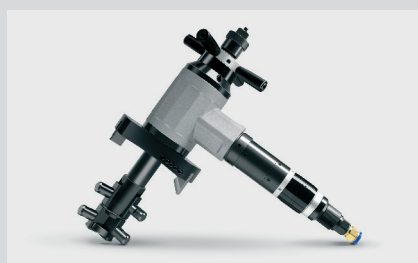
Victor Pipe End Prep Machines

Victor Pipe Beveling Machines

The Victor series pipe beveling machines are an excellent solution for high quality weld preparations. The machines are available with the option of quality electric drive motor or pneumatic power. A redeveloped clamping systems ensures precise central alignment. Combinations of up to three different tools can be used simultaneously for beveling, facing, counter boring. Tooling is also available for J or U preparations commonly used in automated welding processes.

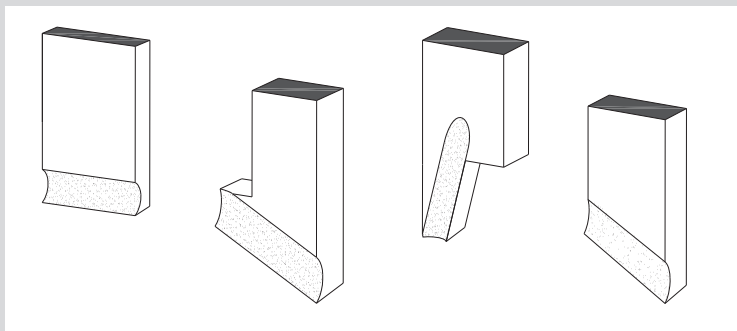


Victor Machine Model	V1	V3	V6	V8	V14
Clamping Range ID (Min-Max)	16-25mm	25-76mm	60-159mm	65-210mm	145-340mm
Working Range Pipe OD (Max)	33.4mm	88.9mm	168.28	219.08mm	355.6mm
Wall Thickness (Max)	8mm	15mm	20mm	20mm	20mm
Drive Motor (P=Pneumatic, E=Electric)	P=1HP / E=850W	P=1HP / E=850W	P=1HP / E=1000W	P=1HP / E=1200W	P=1HP / E=1200W
Power Supply Pneumatic	900L/Min@0.6Mpa	900L/Min@0.6Mpa	900L/Min@0.6Mpa	1200L/Min@0.6Mpa	1200L/Min@0.6Mpa
Power Supply Electric	220-240V 1Ph 50/60hz	220-240V 1Ph 50/60hz	220-240V 1Ph 50/60hz	220-240V 1Ph 50/60hz	220-240V 1Ph 50/60hz
Tool number	2	3	3	3	2 or 3
Machine Weight (Varies with Motor Type)	P=14Kg / E=16Kg	P=15Kg / E=16Kg	P=16Kg / E=17Kg	P=26Kg / E=28Kg	P=46Kg / E=48Kg



Tool Bits

Facing
 V Type Prep 30deg
 V Type Prep 37.5deg
 U/J Type Prep
 Inside Beveling
 (Enquire for special requirements)



Standard Supply

- Pipe Prep Machine
- Drive Motor
- Full set of Clamp Blocks
- 3pcs Tool Bits
 (1xFacing Tool, 1x30deg Beveling 1x37.5deg Beveling)
- Handtools